



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5951
Job Sheet 179523



Part No: D5951

Job Qty: 6 ea

Part Name: Saddle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 7/24/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP Rev: E Re-Format 05-11-29 JLM IPP Rev: E Re-Format 05-11-29 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		7/24/18	0.00	0.00	Start Up Machining-4		1/18 18/7/16
100	CNC Vertical Machining	6 pcs		7/24/18	0.54	18.18	HAAS1-1		
110	QC	6 pcs		7/24/18	0.00	0.00	QC1		
120	QC	6 pcs		7/24/18	0.00	0.00	QC8 Machining-4		7/18/18 7/21
130	HandFinish	6 pcs		7/24/18	0.00	0.46	HandFinish1		SA 18-07-23
140	Powdercoat	6 pcs		7/24/18	0.00	0.32	Powdercoat1		18-07-23
150	QC	6 pcs		7/24/18	0.00	0.00	QC3		18-07-23
160	Packaging	6 pcs		7/24/18	0.00	0.00	Packaging3-2	5/399	JUL 24 2018
170	QC21-SA	6 Ea		7/24/18	0.00	0.00	QC21		JUL 24 2018

Part Op 100 - 1-Machine as per folio D5951, Ensure Batch Number is entered 2-Machine Keyway 3-Debur & Tumble
Descriptions: 140 - START TIME 2:15 OUT: 300 FINISH: 2:45 M138852

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D6101-013	Saddle Billet	6 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D6101-013	6	12	0

Part Specifications

Specifications could not be found.

Plex 6/20/18 8:06 AM dart.lacelle.linda



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
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www.dartaerospace.com

Container No: S091920



Part: D5951

Job No: 179523

Serial No/Batch: S091920

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/18/18

DART AEROSPACE LTD		Work Order: 179523
Description: Outer Fwd Saddle		Part Number: D5951
Inspection Dwg: D5951	Rev: B	Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing and record below:

				Recorded Actual Dimensions				By	Date
Dim	Min	Max	Go/No Go Gauge	1	2	3	4		
A	0.437	0.444		0.438	0.438	0.438	0.438		
B	1.745	1.755		1.745	1.745	1.745	1.745		
C	5.245	5.255		5.250	5.250	5.250	5.250		
D	6.995	7.005		7.000	7.000	7.000	7.000		
E	5.240	5.260		5.250	5.250	5.250	5.250		
F	4.745	4.755		4.750	4.750	4.750	4.750		
G	0.315	0.322		0.316	0.316	0.316	0.316		
H	1.522	1.532		1.527	1.527	1.527	1.527		
I	3.048	3.058		3.053	3.053	3.053	3.053		
J	4.575	4.585		4.580	4.580	4.580	4.580		
K	0.315	0.322		0.316	0.316	0.316	0.316		
L	0.495	0.505		0.500	0.500	0.500	0.500		
M	0.490	0.510		0.502	0.502	0.501	0.500		
N	1.615	1.635		1.625	1.625	1.625	1.625		
O	7.990	8.010		8.004	8.003	8.003	8.001		
P	2.240	2.260		2.250	2.250	2.250	2.250		
Q	0.307	0.312		0.310	0.310	0.310	0.310		
R	0.760	0.765		0.760	0.760	0.760	0.760		
S	0.490	0.510		0.504	0.499	0.500	0.501		
T	1.375	1.395		1.3805	1.3805	1.3805	1.3805		
U	2.000	2.020		2.0012	2.0016	2.0012	2.0012		
V									
W									
X									
Y									
Z									
AA									
AB									
AC									
AD									
AE									
AF									
AG									
AH									
Accept/Reject									

Measured by:	UHF
Date:	18/7/16

Audited by:	mf
Date:	18/07/21

Rev	Date	Change	Revised by	Approved
A	99.04.19	New Issue	RF	
B	02.12.13	Reformat; Added Dim. T-U & DT8682, DT8686	KJ/RF	
C	06.12.06	Dimensions A,G,K,L,N,P revised	KJ/EC	
D	07.06.15	Dimension G revised	KJ/JLM	
E	08.04.21	Dimension E revised	KJ/DD	

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G	0.315	0.322		0.316	0.316				
H	1.522	1.532		1.527	1.527				
I	3.048	3.058		3.053	3.053				
J	4.575	4.585		4.580	4.580				
K	0.315	0.322		0.316	0.316				
L	0.495	0.505		0.500	0.500				
M	0.490	0.510		0.500	0.500				
N	1.615	1.635		1.625	1.625				
O	7.990	8.010		8.001	8.001				
P	2.240	2.260		2.250	2.250				
Q	0.307	0.312		0.310	0.310				
R	0.760	0.765		0.760	0.760				
S	0.490	0.510		0.500	0.500				
T	1.375	1.395		1.380	1.380				
U	2.000	2.020		2.0012	2.0012				
V									
W									
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Measured by:	VHE	Audited by:	one
Date:	18/7/16	Date:	18/07/21

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